

Work Order ID 54787

December 22, 2009 9:50:19 AM



Page 1

Item ID: D350-766-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Interior Trim, Aft Bulkhead

Start Date: 1/05/10 Start Qty: 3.00



Cust Item ID:

Required Date: 1/15/10 Req'd Qty: 3.00

Customer:

Reference:

Run Start



Approvals: Process Plan: W

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|--------------|--------------|
| IIN D350-766 | Rev A |

100 0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D350-766-011 CHG001

CHG002

PER ECN 08-543

8/10/12

MF 10/01/05

110 0.00



Pick Kit

Packaging

Memo

0.00

Packaging

10-1-18

(3x) sf

120 0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8/10/12

±3

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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| | | | | | | | | |

NOTE: Date & initial all entries

Work Order ID 54787

December 22, 2009 9:50:19 AM



Page 2

Item ID: D350-766-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Interior Trim, Aft Bulkhead

Start Date: 1/05/10 Start Qty: 3.00



Cust Item ID:

Required Date: 1/15/10 Req'd Qty: 3.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-766-011 Location: _____ PPP Rev: B

10/01/22 (3)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/01/25
MF 10-1-25

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

December 22, 2009 9:50:17 AM

Page 1

Work Order ID: 54787

Parent Item: D350-766-011

Parent Item Name: Interior Trim, Aft Bulkhead

Comments:

Start Date: 1/05/10

Required Date: 1/15/10

Start Qty: 3.00

Required Qty: 3.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|

AN526-1032R12 x2 Purchased No

120

Each

112.0000

6.0000



Screw

10-1-10

SL

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

112

1568

112

AN526-1032R20 x2 Purchased No

120

Each

41.0000

6.0000



Screw

10-1-10

SL

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

21

10216

21

Main Warehouse

t

20

112314

20

CCR274SS3-4 x2 Purchased No

120

Each

100.0000

24.0000



Cherry Rivet

10-1-10

SL

3X

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

100

107438

100

24

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Picklist Print

December 22, 2009 9:50:17 AM

Work Order ID: 54787



Parent Item: D350-766-011



Parent Item Name: Interior Trim, Aft Bulkhead

Start Date: 1/05/10

Required Date: 1/15/10

Comments:

Start Qty: 3.00

Required Qty: 3.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| 5 D3655-1 PANEL | | Manufactured | No | | | 120 | Each | 0.0000 | 3.0000 | | | |
| 73 D3655-3 PANEL | | Manufactured | No | | | 120 | Each | 0.0000 | 3.0000 | | | |
| 5 MS21059L3 Nut Plate | | Purchased | No | | | 120 | Each | 99.0000 | 12.0000 | | | |

B54789 10-1-13 SP

B54790 10-1-13 SP

M113749 10-1-22 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

99

109962

11

111925

88

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D350-766

Page 18 of 18

4.0 WEIGHT AND BALANCE

The following is the weight increase associated with the Interior Trim Kits. Be sure to subtract the weight of any parts removed.

| Installation | Weight | LATERAL | | LONGITUDINAL | |
|---|-------------------|-------------------|-------------------------|------------------|-------------------------|
| | | Arm | Moment | Arm | Moment |
| D350-766-011 Interior Trim Kit (Aft Bulkhead Trim Kit) | 13.2 lb 6.0 kg | 0 in 0 m | 0 in-lb 0 m-kg | 113 in 2.87 m | 1492 in-lb 17.2 m-kg |
| D350-766-013 Interior Trim Kit (Ceiling Trim Kit) | 11.0 lb 5.0 kg | 0 in 0 m | 0 in-lb 0 m-kg | 91 in 2.31 m | 1001 in-lb 11.6 m-kg |
| D350-766-015 Interior Trim Kit (Canopy Post Trim Kit) | 5.2 lb 2.4 kg | 0 in 0 m | 0 in-lb 0 m-kg | 42 in 1.07 m | 218 in-lb 2.6 m-kg |
| D350-766-021 Interior Protector Kit (Aft Baggage Protector Kit) | 14.3 lb 6.5 kg | 2.77 in 0.07 m | 39.6 in-kg 0.46 m-kg | 168 in 4.27 m | 2402 in-lb 27.8 m-kg |

5.0 PARTS LIST

| Qty -011 | Qty -013 | Qty -015 | Qty -021 | Part Number | Description |
|-------------|-------------|-------------|-------------|---------------|---|
| X | | | | D350-766-011 | INTERIOR TRIM KIT (AFT BULKHEAD TRIM KIT) |
| | X | | | D350-766-013 | INTERIOR TRIM KIT (CEILING TRIM KIT) |
| | | X | | D350-766-015 | INTERIOR TRIM KIT (CANOPY POST TRIM KIT) |
| | | | X | D350-766-021 | INTERIOR PROTECTOR KIT (AFT BAGGAGE PROTECTOR KIT) |
| 1 | | | | D3655-1 | PANEL |
| 1 | | | | D3655-3 | PANEL |
| | 1 | | | D3656-1 | PANEL |
| | 1 | | | D3656-3 | PANEL |
| | | | 1 | D3889-041 | PANEL, FLOOR |
| | | | 1 | D3890-041 | PANEL, WALL |
| | | | 1 | D3891-041 | PANEL, FWD LH |
| | | | 1 | D3891-042 | PANEL, FWD RH |
| | | | 1 | D3944-1 | PLACARD |
| | | | 4 | D3945-041 | BRACKET |
| | | 1 | | D3946-1 | PANEL, CENTER POST |
| | | 1 | | D3947-1 | PANEL, UPPER LH POST |
| | | 1 | | D3947-2 | PANEL, UPPER RH POST |
| | | 1 | | D3947-3 | PANEL, LOWER LH POST |
| | | 1 | | D3947-4 | PANEL, LOWER RH POST |
| | | | 3 | D3948-041 | PLATE, ANCHOR |
| | | | 4 | D3948-043 | PLATE, ANCHOR |
| | | | 14 | AN525-10R7 | SCREW |
| | | | 4 | AN525-10R9 | SCREW |
| 2 | | | | AN526-1032R12 | SCREW |
| 2 | | | | AN526-1032R20 | SCREW |
| | 15 | | | AN526-1032R9 | SCREW |
| | | | 8 | CCR264SS3-2 | RIVET |
| | 30 | | | CCR264SS3-3 | RIVET |
| 8 | | | | CCR274SS3-4 | RIVET |
| | | | 8 | CR3213-4-02 | RIVET (OR M7885/2-4-02) |
| | | | 12 | CR3523-4-02 | RIVET (OR M7885/4-4-02) |
| | | | 16 | CR3523-4-03 | RIVET (OR M7885/4-4-03) |
| 4 | 15 | | 4 | MS21059L3 | NUTPLATE (OR MS21059-3) |

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Revision: C

Date: 09.06.08